



BECAUSE SAFETY MATTERS

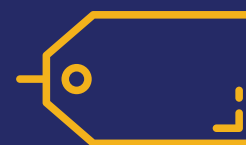
# FIVE TO STAY ALIVE

SWANA wants you to go home to your family every day, safely. Never use your cell phone or text while operating machinery or working in an MRF, and always wear PPE. Follow all fire prevention rules and never smoke outside designated areas.

Following these rules will keep you safe!

For more [#SWANAsafety](https://www.swana.org/safety) info and resources visit [SWANA.org/safety](https://www.swana.org/safety)

## Safety Tips for Material Recovery Facilities (MRFs)



Always follow lockout/tagout procedures. Always verify the energy has been controlled



Do not walk, stand, or cross over conveyors at any time



Beware of heights. If fall protection is required you should be trained and authorized to wear fall protection gear.



Bales should never be stacked more than 4 bales high. Don't stand near stacked bales, these can fall over



Maintain at least 15 feet separation between yourself and any mobile equipment

**Following these rules will  
help keep you safe!**